

## Calibration Certificate of Mass

**Calibration Date:** September 19, 2023

**Certificate Number:** 2023-128-1

**Submitted By:** FSCP Area 20  
3721 West Cuming St.  
Lincoln, NE 68524

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**PO Number:** N/A

<b>Test Item(s):</b> 44-Avoirdupois weights	<b>Artifact(s) Description:</b>	<b>Date Received:</b> September 14, 2023
<b>ID / Asset Number:</b> Area 20		<b>Serial Number(s):</b> See Next Page
<b>Manufacture:</b> Various		<b>Class Specification:</b> NIST Class F
<b>Material:</b> Cast Iron		<b>Condition:</b> Good (some wear)

<b>Reference Standards Used:</b> NSL lb standards	<b>Procedure Used:</b> NIST HB 6969, SOP 8 (2019) <b>Metrologist:</b> JPL	<b>Equipment Used:</b> Mettler XP 604 Mettler XPR32003
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**Environmental Cond.**      **Temp:** 22.3 °C      **Pressure:** 733.6 mmHg      **Relative Humidity:** 45.9 %

### Pertinent Information

- The artifact(s) listed in this document have been found and/or left within the maximum permissible error for the specification stated above, except as noted. An artifact is considered in-compliance when the correction plus the measurement uncertainty is equal to or less than the maximum permissible error. **RED** print indicates an out-of-compliance reading. It is the decision of the Laboratory to adjust the artifact(s) when the sum of the correction and the uncertainty exceed 95% of the maximum permissible error. All of the tolerances and design specifications (except density, hardness and magnetism) were evaluated according to ASTM E617 (2018) and/or NIST HB 105-1 (2019) for the artifacts designated class.
- All corrections stated in this report correlate to a "Conventional Mass" (CM), also known as "apparent mass", scale versus 8.0 g/cm<sup>3</sup> reference mass density and an air density of 1.2 mg/cm<sup>3</sup> at 20 °C.
- It is the end user's responsibility to verify that the weights meet the accuracy requirements outlined in NIST Handbook 44 (2022), Appendix A Fundamental Considerations, when using the weights for calibration of commercial (Legal for Trade) scales.

### Traceability Statement

The artifact(s) described in this certificate have been compared to the Standards of the State of Nebraska. The Standards of the State of Nebraska are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The calibration number for this certificate is the only unique calibration number to be used in referencing measurement traceability for the artifact(s) described in this certificate.

### Uncertainty Statement

The combined standard uncertainty includes uncertainties reported for the standard, uncertainties associated with the measurement process, uncertainties for any observed deviations from reference values which are less than surveillance limits and the standard uncertainty for any uncorrected errors associated with air buoyance corrections. The combined standard uncertainty is multiplied by a coverage factor (*k*), to give the expanded uncertainty, which defines an interval with a 95.45 percent level of confidence. The expanded uncertainty presented in this report is consistent with the *Guide to the Expression of Uncertainty in Measurement (2008, revised 2012)*. Some components of the calibration can be evaluated through a Type A evaluation, or the method of evaluation of uncertainty by the statistical analysis (standard deviation) from the observations taken. Magnetic testing has not been performed, therefore, there are no components for the effects of it in the uncertainty budget.

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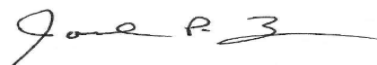
**Calibration Results**

Nominal Mass	Serial Number / ID	As Found Conventional Mass Correction (g)	Adjusted (Y/N)	As Left Conventional Mass Correction (g)	Uncertainty ± (g)	(k) factor	NIST Class F MPE ± (g)	Assumed Density (g/cm <sup>3</sup> )
25 lb	WM25-1	0.58	N	0.58	0.14	2.01	1.1	7.2
25 lb	WM25-2	0.27	N	0.27	0.14	2.01	1.1	7.2
25 lb	WM25-3	0.32	N	0.32	0.14	2.01	1.1	7.2
25 lb	WM25-4	0.03	N	0.03	0.14	2.01	1.1	7.2
25 lb	WM25-5	0.26	N	0.26	0.14	2.01	1.1	7.2
25 lb	WM25-6	0.78	N	0.78	0.14	2.01	1.1	7.2
25 lb	WM25-7	0.77	N	0.77	0.14	2.01	1.1	7.2
25 lb	WM25-8	0.28	N	0.28	0.14	2.01	1.1	7.2
25 lb	WM25-9	0.81	N	0.81	0.14	2.01	1.1	7.2
25 lb	WM25-10	0.72	N	0.72	0.14	2.01	1.1	7.2
25 lb	WM25-11	0.61	N	0.61	0.14	2.01	1.1	7.2
25 lb	WM25-12	0.49	N	0.49	0.14	2.01	1.1	7.2
25 lb	WM25-13	0.66	N	0.66	0.14	2.01	1.1	7.2
25 lb	WM25-14	0.36	N	0.36	0.14	2.01	1.1	7.2
25 lb	WM25-15	-0.16	N	-0.16	0.14	2.01	1.1	7.2
25 lb	WM25-16	-0.23	N	-0.23	0.14	2.01	1.1	7.2
25 lb	WM25-17	0.79	N	0.79	0.14	2.01	1.1	7.2
25 lb	WM25-18	0.57	N	0.57	0.14	2.01	1.1	7.2
25 lb	WM25-19	0.89	N	0.89	0.14	2.01	1.1	7.2
25 lb	WM25-20	0.96	Y	0.50	0.14	2.01	1.1	7.2
50 lb	WM-OPI-C67	-1.04	N	-1.04	0.28	2.01	2.3	7.2
50 lb	WM-OPI-C85	-3.54	Y	0.05	0.28	2.01	2.3	7.2
50 lb	A5C-13	-0.86	N	-0.86	0.28	2.01	2.3	7.2
50 lb	A5C-20	-1.36	N	-1.36	0.28	2.01	2.3	7.2
1000 lb	2189	-46.9	Y	-2.9	5.7	2.01	45	7.2
1000 lb	2190	-38.9	Y	7.0	5.7	2.01	45	7.2
1000 lb	2191	-38.8	Y	14.3	5.7	2.01	45	7.2
1000 lb	2192	97.4	Y	5.1	5.7	2.01	45	7.2
1000 lb	2194	-18.9	N	-18.9	5.7	2.01	45	7.2
1000 lb	2195	-46.4	Y	13.0	5.7	2.01	45	7.2
1000 lb	2196	-13.6	N	-13.6	5.7	2.01	45	7.2
1000 lb	2197	-48.3	Y	11.7	5.7	2.01	45	7.2
1000 lb	2198	16.0	N	16.0	5.7	2.01	45	7.2
1000 lb	A-1	-3.8	N	-3.8	5.7	2.01	45	7.2
1000 lb	A-3	-14.3	N	-14.3	5.7	2.01	45	7.2
1000 lb	A-4	-7.8	N	-7.8	5.7	2.01	45	7.2
1000 lb	A-7	-21.1	N	-21.1	5.7	2.01	45	7.2
1000 lb	A-8	-45.3	Y	13.8	5.7	2.01	45	7.2
1000 lb	A-9	-24.9	N	-24.9	5.7	2.01	45	7.2
1000 lb	A-10	-19.4	N	-19.4	5.7	2.01	45	7.2
1000 lb	A-14	-30.6	N	-30.6	5.7	2.01	45	7.2
1000 lb	A-17	-40.5	Y	6.3	5.7	2.01	45	7.2
1000 lb	A-18	-15.2	N	-15.2	5.7	2.01	45	7.2
1000 lb	A-20	-25.8	N	-25.8	5.7	2.01	45	7.2

**Conversion Factors**

1 ounce (avoirdupois) (oz) = 28.349 52 g

1 pound (avoirdupois) (lb) = 453.592 37 g exactly



**Joel P. Lavicky Metrologist**

**9/21/2023**

**Date of Issue**

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