

3721 West Cuming St. Lincoln, NE 68524 (402)-471-2087

**Director of Agriculture** Steve Wellman

PO Box 94947 Lincoln, NE 68509-4947 (402) 471-2341 www.nda.nebraska.gov

# Calibration Certificate of Mass

July 29, 2021 Calibration Date:

Certificate Number:

2021-112-1

Submitted By: FSCP Area 60 Point of Contact: Todd Blaske

Ph. 402-471-3422

Lincoln, NE 68524 email: Todd.blaske@nebraska.gov

PO Number: N/A

Test Item(s): 22 cast weights

3721 West Cuming St.

Date Received: July 29, 2021

ID / Asset Number: Area 60

Artifact(s) Description: Serial Number(s): See Next Page

Manufacture: Troemner

Class Specification: NIST Class F

Material: Cast Iron

Condition: Good (some wear)

Reference Standards Used:

**Procedure Used:** 

**Equipment Used:** 

NIST HB 6969, SOP 8 (2019)

Mettler XPR32003

Metrologist: JPL

Environmental Cond.

NSL lb standards

Temp: 25.4 °C Pressure:

730.76 mmHg

Relative Humidity:

48.8 %

#### **Pertinent Information**

• The artifact(s) listed in this document have been found and/or left within the maximum permissible error for the specification stated above, except as noted. An artifact is considered in-compliance when the correction plus the measurement uncertainty is equal to or less than the maximum permissible error. RED print indicates an out-of-compliance reading. It is the decision of the Laboratory to adjust the artifact(s) when the sum of the correction and the uncertainty exceed 95% of the maximum permissible error. All of the tolerances and design specifications (except density, hardness and magnetism) were evaluated according to ASTM E617 (2018) and/or NIST HB 105-1 (2019) for the artifacts designated

- All corrections stated in this report correlate to a "Conventional Mass" (CM), also known as "apparent mass", scale verses 8.0 g/cm<sup>3</sup> reference mass density and an air density of 1.2 mg/cm<sup>3</sup> at 20 °C.
- It is the end user's responsibility to verify that the weights meet the accuracy requirements outlined in NIST Handbook 44 (2020), Appendix A Fundamental Considerations, when using the weights for calibration of commercial (Legal for Trade) scales.

### Traceability Statement

The artifact(s) described in this certificate have been compared to the Standards of the State of Nebraska. The Standards of the State of Nebraska are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The calibration number for this certificate is the only unique calibration number to be used in referencing measurement traceability for the artifact(s) described in this certificate.

#### **Uncertainty Statement**

The combined standard uncertainty includes uncertainties reported for the standard, uncertainties associated with the measurement process, uncertainties for any observed deviations from reference values which are less than surveillance limits and the standard uncertainty for any uncorrected errors associated with air buoyance corrections. The combined standard uncertainty is multiplied by a coverage factor (k), to give the expanded uncertainty, which defines an interval with a 95.45 percent level of confidence. The expanded uncertainty presented in this report is consistent with the Guide to the Expression of Uncertainty in Measurement (2008, revised 2012). Some components of the calibration can be evaluated through a Type A evaluation, or the method of evaluation of uncertainty by the statistical analysis (standard deviation) from the observations taken. Magnetic testing has not been performed, therefore, there are no components for the effects of it in the uncertainty budget.



DEPARTMENT OF AGRICULTURE

## **Nebraska Standards Laboratory**

3721 West Cuming St. Lincoln, NE 68524 (402)-471-2087 Director of Agriculture

Steve Wellman P.O. Box 94947 Lincoln, NE 68509-4947 (402) 471-2341 www.nda.nebraska.gov

Calibration Date: July 29, 2021 Certificate Number: 2021-112-1

Calibration Results									
Nominal Mass	Serial Number / ID	As Found Conventional Mass Correction (g)	Adjusted (Y/N)	As Left Conventional Mass Correction (g)	Uncertainty ± (g)	(k) factor	NIST Class F MPE ± (g)	Assumed Density (g/cm³)	
15 lb	WM15-15	-0.521	Υ	-0.006	0.083	2	0.68	7.2	
15 lb	WM15-16	-0.401	Υ	0.109	0.083	2	0.68	7.2	
25 lb	WM25-32	0.66	N	0.66	0.14	2	1.1	7.2	
25 lb	WM25-36	0.15	N	0.15	0.14	2	1.1	7.2	
25 lb	WM25-40	0.33	N	0.33	0.14	2	1.1	7.2	
25 lb	WM25-92	0.31	N	0.31	0.14	2	1.1	7.2	
25 lb	WM25-99	0.33	N	0.33	0.14	2	1.1	7.2	
25 lb	WM25-105	-0.42	N	-0.42	0.14	2	1.1	7.2	
25 lb	WM25-107	0.62	N	0.62	0.14	2	1.1	7.2	
25 lb	WM25-108	0.49	N	0.49	0.14	2	1.1	7.2	
25 lb	WM25-109	-0.13	N	-0.13	0.14	2	1.1	7.2	
25 lb	WM25-111	-0.12	N	-0.12	0.14	2	1.1	7.2	
25 lb	WM25-112	-0.58	N	-0.58	0.14	2	1.1	7.2	
25 lb	WM25-120	-0.62	N	-0.62	0.14	2	1.1	7.2	
25 lb	WM25-123	-0.12	N	-0.12	0.14	2	1.1	7.2	
25 lb	WM25-126	0.55	N	0.55	0.14	2	1.1	7.2	
25 lb	WM25-127	0.30	N	0.30	0.14	2	1.1	7.2	
25 lb	WM25-128	-0.15	N	-0.15	0.14	2	1.1	7.2	
25 lb	WM25-129	0.38	N	0.38	0.14	2	1.1	7.2	
25 lb	WM25-130	-0.13	N	-0.13	0.14	2	1.1	7.2	
25 lb	WM25-131	-0.49	N	-0.49	0.14	2	1.1	7.2	
25 lb	WM25-134	-0.19	N	-0.19	0.14	2	1.1	7.2	
Conversion Fact	tors								

#### **Conversion Factors**

1 ounce (avoirdupois) (oz) = 28.349 52 g

1 pound (avoirdupois) (lb) = 453.592 37 g exactly

e-signature is copy only

8/3/2021

Joel P. Lavicky Metrologist

Date of Issue

The results in this certificate only applies to those item specifically listed in this certificate. This certificate cannot be considered complete unless it contains <u>all</u> pages. This document may not be reproduced except in <u>full</u>, without the written consent of the Nebraska Standards Laboratory.



3721 West Cuming St. Lincoln, NE 68524 (402) 471-2087 Director of Agriculture Steve Wellman P.O. Box 94947 Lincoln, NE 68509-4947 (402) 471-2341

**Items Submitted:** 

Quantity	Nominal Volume	Manufacturer	Туре
2	5 gal	Seraphin	Test Measure 3" Neck

Submitted By: FSCP Area 60

3721 West Cuming St. Lincoln, NE 68524

**POC:** Todd Blaske 402-471-3422

Todd.blaske@nebraska.gov

### **Test Results**

Nominal Volume	Serial Number	Material	Cubical Coefficient of Expansion (/°F)	As Found Volume Delivered @ 60 °F	As left Volume Delivered @ 60 °F	Uncertainty (U)	(k)
5 gal	06-01161	SS	0.0000265	5.0007 gal	5.0007 gal	0.0012 gal	2.04
5 gal	06-01165	SS	0.0000265	4.9995 gal	4.9995 gal	0.0012 gal	2.04

The data in this report only applies to those items specifically listed on this report.

Volume delivered at 60°F after a 30 second pour and 10 second drain for test measures. For provers a 30 second drain time would apply.

# **Conversion Factors:**

1 gal = 231 in<sup>3</sup>

1 gal = 3.785 412 E-03 m<sup>3</sup>

# **Traceability Statement:**

The artifact(s) described in this report have been compared to the Standards of the State of Nebraska. The Standards of the State of Nebraska are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The calibration number for this report is the only unique calibration number to be used in referencing measurement traceability for the artifact(s) described in this report.

# **Uncertainty Statement:**

The combined standard uncertainty includes uncertainties reported for the standard, uncertainties associated with the measurement process, uncertainties for any observed deviations from reference values which are less than surveillance limits and the standard uncertainty for any uncorrected errors. The combined standard uncertainty is multiplied by a coverage factor (k), to give the expanded uncertainty, which defines an interval with a 95.45 percent level of confidence. The expanded uncertainty presented in this report is consistent with the Guide to the Expression of Uncertainty in Measurement (2008, revised 2012). Some components of the calibration can be evaluated through a Type A evaluation, or the method of evaluation of uncertainty by the statistical analysis (standard deviation) from the observations taken.

# **Pertinent Information:**

The artifact(s) listed above have been found and/or left within the maximum permissible error for the specification stated above, except as noted. An artifact is considered incompliance when the correction plus the measurement uncertainty is equal to or less than the maximum permissible error. It is the decision of the Laboratory to adjust the artifact(s) when the sum of the correction and uncertainty exceed 95% of the maximum permissible error. All of the tolerances and specifications were evaluated according to NIST HB 105-3 (2010).

Condition of Item(s) Submitted for Calibration:

Good

**Laboratory Reference Standard Used**;

5 gal SP NE 1586

<u>Treatment of Item(s) before Calibration:</u>
Tested as Found

Procedure Used:

NISTIR 7383, SOP 19 (2019)

Environmental conditions at time of calibration:

 Temp °C
 23.3
 Humidity %
 48.8

 Pressure mmHg
 734.06

Water temperature at time of calibration: 67.80 °F

**Date Submitted:** 

7/29/2021

900 P3

E-signature is copy only

8/3/2021

Joel P. Lavicky, Metrologist

Issue Date:

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Steve Wellman
P.O. Box 94947
Lincoln, NE 68509-4947

(402) 471-2341 www.nda.nebraska.gov

Calibration Date: 8/3/2021 Certificate of Calibration of Volume Transfer

**Certificate Number:** 

2021-112-3

### **Items Submitted:**

Quantity	Nominal Volume	Manufacturer	Type	
3	5 gal	Seraphin	"Special" J Prover	

Submitted By: FSCP Area 60

3721 West Cuming St. Lincoln, NE 68524

**POC:** Todd Blaske 402-471-3422

Todd.blaske@nebraska.gov

## **Test Results**

Nominal Volume	Serial Number	Material	Cubical Coefficient of Expansion (/°F)	As Found Volume Delivered @ 60 °F	As left Volume Delivered @ 60 °F	Uncertainty (U)	(k)
5 gal	05-41610-03	SS	0.0000265	4.99927 gal	4.99927 gal	0.00074 gal	2.02
5 gal	05-41609-15	SS	0.0000265	4.99980 gal	4.99980 gal	0.00074 gal	2.02
5 gal	05-41610-08	SS	0.0000265	4.99935 gal	4.99935 gal	0.00074 gal	2.02

The data in this report only applies to those items specifically listed on this report.

Volume delivered at 60°F after a 30 second pour and 10 second drain for test measures. For provers a 30 second drain time would apply.

# **Conversion Factors:**

1 gal = 231 in<sup>3</sup> 1 gal = 3.785 412 E-03 m<sup>3</sup>

# Traceability Statement:

The artifact(s) described in this report have been compared to the Standards of the State of Nebraska. The Standards of the State of Nebraska are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The calibration number for this report is the only unique calibration number to be used in referencing measurement traceability for the artifact(s) described in this report.

# **Uncertainty Statement:**

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# **Pertinent Information:**

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Condition of Item(s) Submitted for Calibration:

Good

**Laboratory Reference Standard Used;** 

Water temperature at time of calibration:

5 gal SP NE 1586

<u>Treatment of Item(s) before Calibration:</u>

Repaired before Calibration

**Procedure Used:** 

NISTIR 7383, SOP 19 (2019)

**Environmental conditions at time of calibration:** 

Temp °C 23.3 Humidity % 48.8

Pressure mmHg 734.06

68.67 °F

**Date Submitted:** 7/29/2021

E-signature is copy only

8/3/2021

Joel P. Lavicky, Metrologist

Issue Date:

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Steve Wellman P.O. Box 94947 Lincoln, NE 68509-4947 (402) 471-2341

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Sartorius CCE6

# Calibration Certificate of Mass

Calibration Date: August 3, 2021

Certificate Number:

2021-112-4

Submitted By: FSCP Area 60

3721 West Cuming St. Lincoln, NE 68524

Point of Contact: Todd Blaske

Ph. 402-471-3422

email: Todd.blaske@nebraska.gov

PO Number: N/A

Test Item(s): Precision metric weight kit

Artifact(s) Description:

**Date Received:** 7/28/2021

Serial Number(s): WM-G89-6

Artifact(s) Description.

ID / Asset Number: Area 60

Condition: Excellent (little wear)

Material: Stainless Steel

Class Specification: ASTM 4

Manufacture: Troemner

Reference Standards Used:

**Procedure Used:** 

**Equipment Used:** 

OPI & /Den Metric Voland-1707 NIST HB 6969, SOP 8 (2019)

<u>Metrologist:</u>

JPL

Sartorius CC 1201

Mettler AT 106

Environmental Cond.

Temp: 22 °C

**Pressure:** 732.2 mmHg

Relative Humidity:

50.1 %

#### Pertinent Information

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- All corrections stated in this report correlate to a "Conventional Mass" (CM), also known as "apparent mass", scale verses 8.0 g/cm<sup>3</sup> reference mass density and an air density of 1.2 mg/cm<sup>3</sup> at 20 °C.
- The Artifacts in "red" do not meet ASTM 4 tolerances but do meet ASTM 5 tolerances and should be evaluated before use.
- It is the end user's responsibility to verify that the weights meet the accuracy requirements outlined in NIST Handbook 44 (2020), Appendix A Fundamental Considerations, when using the weights for calibration of commercial (Legal for Trade) scales.

#### **Traceability Statement**

The artifact(s) described in this certificate have been compared to the Standards of the State of Nebraska. The Standards of the State of Nebraska are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The calibration number for this certificate is the only unique calibration number to be used in referencing measurement traceability for the artifact(s) described in this certificate.

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Steve Wellman P.O. Box 94947 Lincoln, NE 68509-4947 (402) 471-2341

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7.84

7.84

2021-112-4

### DEPARTMENT OF AGRICULTURE

Calibration Date:

Calibration Results									
Nominal Mass	Serial Number / ID	As Found Conventional Mass Correction (g)	Adjusted (Y/N)	As Left Conventional Mass Correction (g)	Uncertainty ± (g)	(k) factor	ASTM 4 MPE ± (g)	Assumed Density (g/cm³)	
300 g		0.00302	n	0.00302	0.00089	2	0.006	7.84	
200 g		0.00129	n	0.00129	0.0006	2.004	0.004	7.84	
100 g		0.00048	n	0.00048	0.00025	2.003	0.002	7.84	
50 g		0.00028	n	0.00028	0.00015	2.003	0.0012	7.84	
30 g		0.00000	n	0.00000	0.00012	2.008	0.0009	7.84	
20 g		0.000180	n	0.000180	0.000094	2.001	0.0007	7.84	
10 g		0.000294	n	0.000294	0.000062	2.002	0.0005	7.84	
5 g		0.000123	n	0.000123	0.000045	2.002	0.00036	7.84	
3 g	-	0.000277	n	0.000277	0.000038	2.003	0.0003	7.84	

### **Conversion Factors**

2 g

1 q

1 ounce (avoirdupois) (oz) = 28.349 52 g

1 pound (avoirdupois) (lb) = 453.592 37 g exactly

e-signature is copy only

0.000095

0.000052

0.000034

0.000025

Joel P. Lavicky Metrologist

0.000095

0.000052

n

n

August 3, 2021

8/4/2021

2.003

2.008

0.00026

0.0002

Certificate Number:

Date of Issue

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